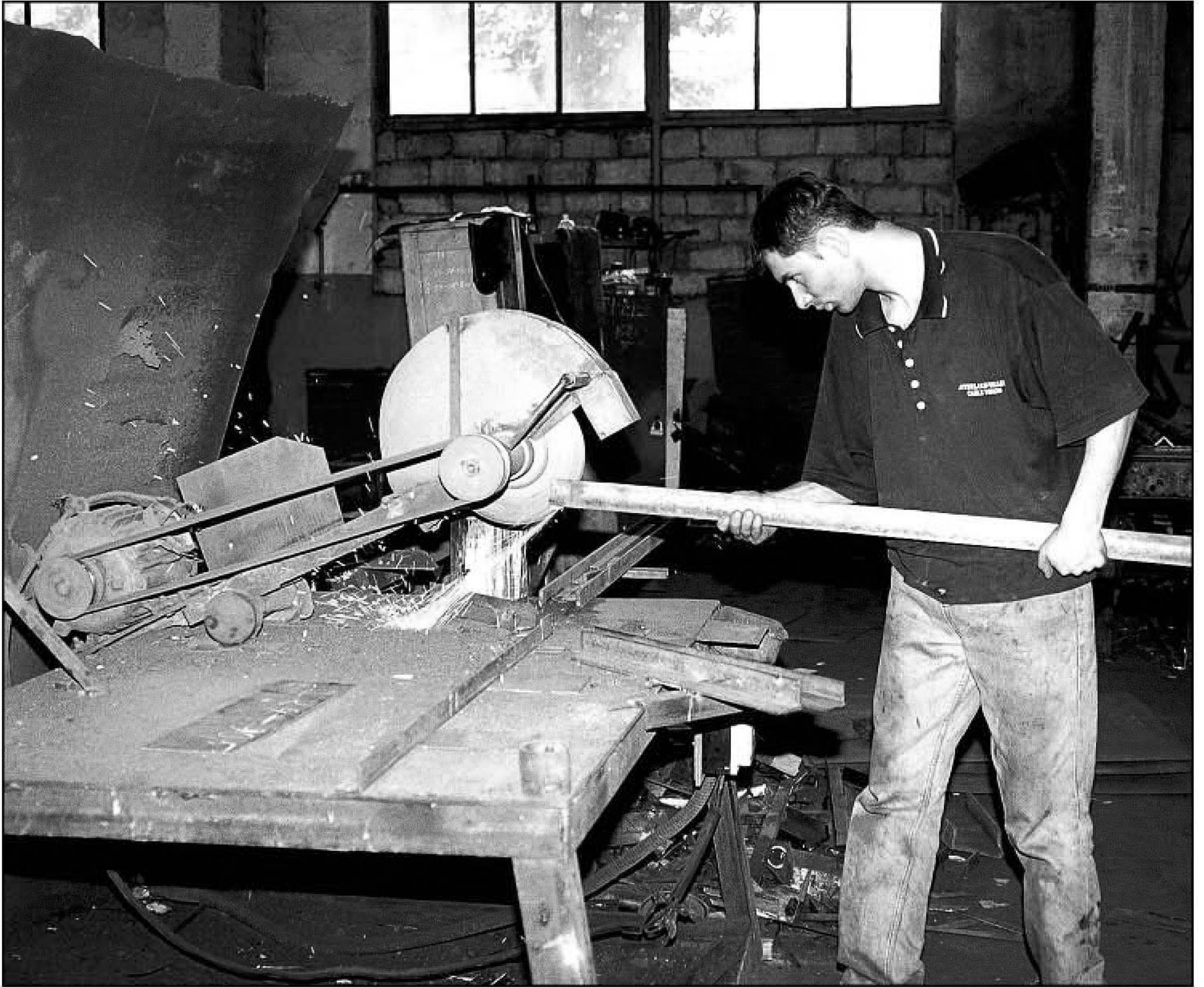


# Safe Work



Poor safety – poor productivity