

## 47th ILO-CIS Annual Meeting, 22-23 Oct 2009, Geneva

Dr Sweet-Far HO Director (Occupational Safety and Health Specialist) Occupational Safety & Health Division Ministry of Manpower, Singapore



## **Our Vision**

A safe and healthy workplace for everyone; A country renowned for best practices in workplace safety and health



# **Information Sharing and WSH promotion**

- MOM Website
- WSH Council Portal



- eAlerts on WSH (WSH Alerts)
- National WSH Campaign
- Leveraging on media to heighten awareness of WSH issues
- WSH Outreach

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### 🔮 Highlights



#### Labour Market Highlights 2009

The Labour Market Highlights 2009, a joint publication by MOM and WDA, provides industry and occupational information on jobs in demand across 16 industry groups. It aims to help job seekers make more informed career choices.



Employer

#### Advisories for Influenza A (H1N1-2009)

Latest advisories and FAQs on how businesses and employees can respond effectively to Influenza A (H1N1-2009).

### TAFEP Exemplary Employer Award

TAFEP is looking for exemplary employers that adopt fair and progressive employment practices at the workplace. Nominate your

#### --- I want to ---

Services & Forms

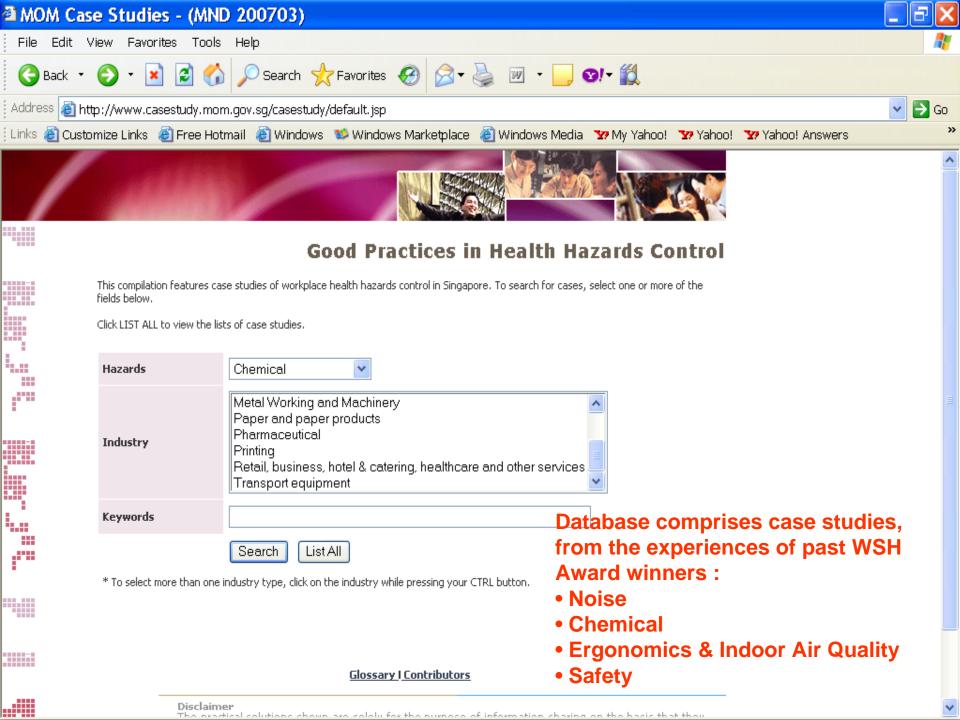
- Work Permit Online (WPOL) (For Business & Employment Agency Users)
- Work Permit Online (WPOL)
   (For Employers of Foreign Domestic Workers)
- Employment Pass Online (EPOL)
- Consultation on Employment Act
- Make an Appointment at Employment Pass Services Centre
- Self Assessment Test for Employment / S Pass
  - (To check if you qualify for an Employment or

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## Workplace Safety and Health

» Planning for a Safe and Healthy Workplace	* Maintaining a Safe and Healthy Workplace	» Building Capabilities
<ul> <li>The Occupational Safety and Health (OSH) Framework</li> <li>Registration for Workplaces (Licences)</li> <li>Registration for Pressure Vessels and Lifting Equipment</li> </ul>	<ul> <li>Safety and Health Management System</li> <li>OSH Programmes</li> <li>Incidents - Reporting, Investigations and Work Injury Compensation</li> </ul>	<ul> <li>Developing Competencies through Training</li> <li>Best Practices</li> <li>Managing Workplace Hazards</li> </ul>
more	more	more
» Events, Awards and Incentives	» Accredited Service Providers	» Reports and Statistics
<ul> <li>Events, Awards and Incentives</li> <li>Events</li> <li>Awards</li> <li>Incentives</li> </ul>	<ul> <li>Accredited Service Providers</li> <li>List of Accredited Professional Services</li> <li>Workplace Hazard Service Providers</li> <li>Application to Provide Equipment &amp; Services</li> </ul>	<ul> <li>Reports and Statistics</li> <li>Annual Reports &amp; Work Health Reports</li> <li>Workplace Safety &amp; Health Statistics</li> </ul>



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### Noise control for chemical coating process

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Problem	Excessive noise was generated from the coating process which applied a layer of chemical on the soleplates of irons.
	The noise sources were: 1) Air curtain of the oven 2) Hot air blower 3) Power chain drive
Solution	The following controls were implemented: <ol> <li>The inlet diameter of the air curtain of the oven was increased from 25 mm to 40 mm. In addition, the surface roughness of the outlet was reduced.</li> <li>The hot air blower was insulated with acoustic foam.</li> <li>The power chain drive was replaced with a timing belt drive.</li> </ol>
Illustration	
Cost	\$53,000
Achievements	Before control: 90 dBA After control: 79 dBA Noise reduction: 11 dBA <u>Award :</u> Occupational Health Best Practices (Noise Control) Award (Merit)
Industry	Metal Working and Machinery
Year	2005
Print Friendly	Format Back Modified air curtain
	🖉 Done 🥥 Internet

MINISTRY OF MANPOWER Home   Services & Forr	Virtua Manp ns   Statistics   Publicat		⊇ Within MOM Web ss A	Search Powered by the Google State S
Employer Emplo	oyee Work Pass	Workplace Relations an	d Standards	Workplace Safety and Health
				FAQs (Frequently Asked Questions)
Planning a Safe and Healthy Workplace	<u>Home</u> > <u>Workplace Safe</u>	ty and Health > Building C	<u>apabilities</u> > Man	aging Workplace Hazards
Maintaining a Safe and Healthy Workplace	Managing V	Vorkplace Haz	zards	
* Building Capabilities	🖻 Print This Page	🖾 Email This Page		
<ul> <li>Developing Competencies</li> <li>Through Training</li> </ul>	Guidelines Factshe	ets and Circulars	available on the	following topics:
<ul> <li>Managing Workplace Hazards</li> </ul>	Air Quality		Biological	
<ul> <li>Lessons Learnt from Accidents</li> </ul>	Chemicals		<ul> <li>Diseases</li> </ul>	
* Best Practices	<ul> <li>Ergonomics</li> <li>Machinery/Equipment</li> </ul>	at .	<ul> <li>Explosion/F</li> <li>Noise and V</li> </ul>	
* Posters	<ul> <li>ProBE Technical Adv</li> </ul>		<ul> <li>Noise and v</li> <li>Safety</li> </ul>	nbradon
» Legislation	<ul> <li>Workplace Safety at</li> </ul>			Safety and Health Posters
<ul> <li>Events, Awards and Incentives</li> </ul>	Subsidiary Legislatio			
<ul> <li>Accredited Service Providers</li> </ul>		y and Health Risk Co		
Reports and Statistics	Download the OSH Risk	Compendiums which cove	ers topics from tl	he various industries.
	Chemical		• Constructio	n
	<ul> <li>Metalworking</li> </ul>		<ul> <li>Shipyard</li> </ul>	
	Health Act In accordance with secti has approved 23 Codes health to the industry. It to assess whether reaso and health standards at Government Gazette. All the Code of Practices	on 39 (3) of the Workplace of Practice for the purpose The Approved Codes of Pro- nable practical measures the workplace. A notice o	e Safety and Hea e of providing pr actice (ACOP) is have been taker f the issue of the slisted below are	of the Workplace Safety and alth Act 2006, the Commissioner actical guidance on safety and intended to be used as a yardstick in regards to the upkcep of safety a ACOPs has been published in the s published by SPRING Singapore
	<ul> <li>CP 14: 1996</li> <li>Code of Practice</li> <li>CP 20: 1999</li> </ul>	for Scaffolds		



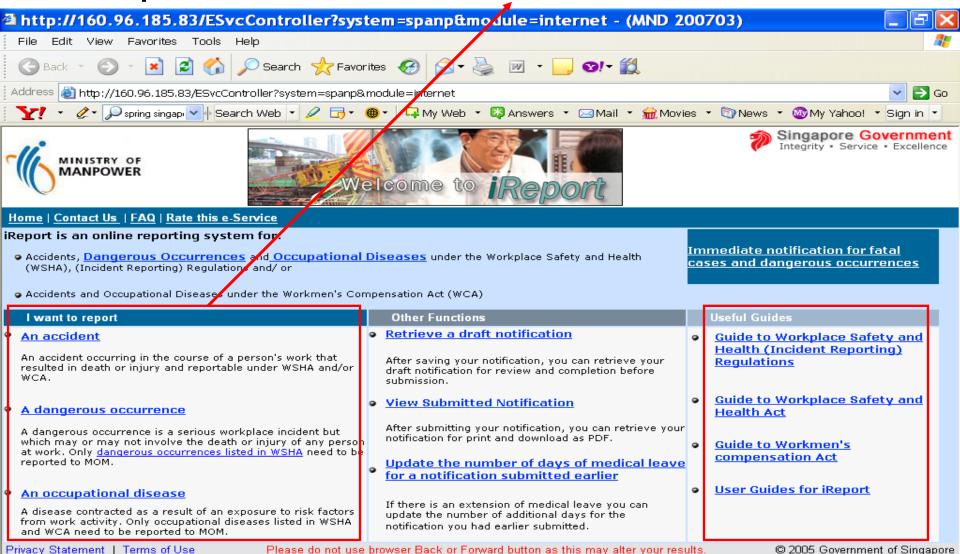
## Workplace Safety and Health

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# Collection of Workplace Incident Data via iReport online reporting system for accidents, dangerous

occurrences and occupational diseases







"What happens if one of the children gets injured? It's an accident waiting to happen."

Photos taken by members of public sent via email or MMS

# Ministry of Manpower Safety Hotline: 63171111

# Singapore – Workplace Safety and Health Facts

Workplace Injuries	Year 2008		Occupational Disease
	Number	Rate	Total number of cases
		(per 100,000 employed	Noise Induced Deafness
E a list	07	persons)	Occupational Skin Diseases
Fatalities	67	2.8	Work-related Musculoskeletal
Non- Fatal Injuries	11,005	466	Disorder
Accident Frequency Rate		1.9	Excessive Absorption of Chemicals (EAC)
Accident Severity Rate		112	Chemical Poisoning
Note			Compressed Air Illness
Occupational Diseases	855	36.2	Barotrauma
(Chronic)			Occupational Lung Diseases
			Others



## **Information Sharing and WSH promotion**



- eAlerts on WSH (WSH Alerts)
- National WSH Campaign
- Leveraging on media to heighten awareness of WSH issues WSH Outreach



- WSH 2018
- ProBE
- bizSAFE
- RMAF
- ConSASS
- Awards
- NWSH Campaign
- WSH Training
- Resources
- 🛛 Events Calendar 🔻
- Work at Height
- Archives



## www.wshc.gov.sg

### Workplace Safety & Health Council

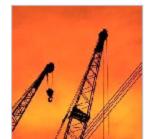
The Workplace Safety and Health (WSH) Council was formed on 1 April 2008. This is a step-up from its precursor the WSH Advisory Committee (WSHAC) which was formed in September 2005. The Council has statutory powers and more muscle to lead and partner the industry in engagement and capability building efforts.

### Quick Links



### Highlights





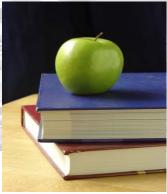
#### 10 Sep 2009

#### National Crane Safety Taskforce Recommends Approach to Improve Crane Safety Standards

The Ministry of Manpower (MOM) and the Workplace Safety and Health Council have formed a National Crane Safety Taskforce to improve the safety of crane operations. The Taskforce has published a Crane Safety Analysis and Recommendation Report







## **Educational Materials on WSH**



**Priority Areas** 

Guidelines on **WSH** 



## **Educational Materials on WSH**

# Brochures on biz SAFE programmes



Occupational Safety & Health Technical Adva Safe Operation of Forklift Truck



Nucleosa OSH PROGRAMIME-BASED ENGAGEMENT (# Eutiling a safer workplace together Programmer for 2007

## WSHAC

Brochures on PROBE programmes



ProBE

Programme-Based Engagement Technical Advisory for Work in Noisy Environment - Rearing Conservation Programme



### SHINE newsletter

#### Geingen to level 2 and 3

No Level 2 provinsing returned numbers of the Meagureent (ML Drampform) where it is sold ITEM Consults the end of the scores with RFC Complementation of the RM implementation Part is report company from enterprise with the secupation to sold ITEM 2.

#### Trajourneycontinues

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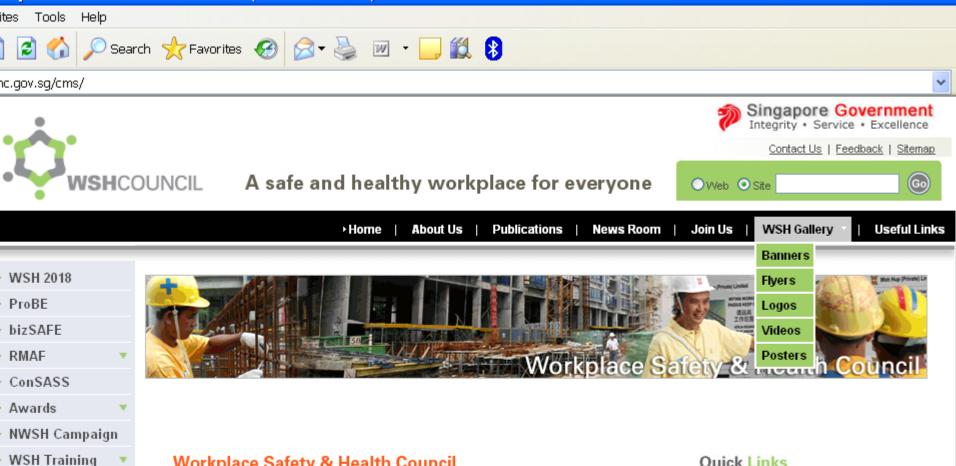


Protect your employees by Building Safety and Health in your Business

WSHAC



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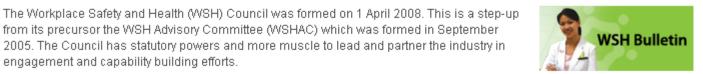
#### Resources

- Events Calendar
- Work at Height
- Archives

### Workplace Safety & Health Council

engagement and capability building efforts.

### **Quick Links**



### > Highlights

#### 10 Sep 2009

from its precursor the WSH Advisory Committee (WSHAC) which was formed in September

2005. The Council has statutory powers and more muscle to lead and partner the industry in

National Crane Safety Taekforce Recommende Annroach to



Training Records













@work

shine@work

Logos



## **Posters For Different Industries**

top spinstight subgrand. MITE No other school describes and



## Flyers





Edit View Favorites	Tools Help			
NWSH Campaign	Videos			
WSH Training 🛛 🔻	VICEOS			
Resources	WSH Exhibition Accident Case Studies Animation			
Events Calendar 🔻	Worr Exhibition Accident Gase Studies Animation			
Work at Height 💌	<ul> <li>Hand crushed by power press</li> <li>Introduction</li> </ul>			
Archives <b>v</b>	Fall from height     Crushed by gantry crane			
	<ul> <li>Finger amputated by machine</li> <li>Hazards in confined space</li> </ul>			
	<ul> <li>Fire and explosion hazards</li> </ul>			
	Case Studies			
	<ul> <li>Worker who lost right arm in work accident</li> <li>Noise Induced Deafness Prevention</li> </ul>			
	Shipyard Safety Video			
	<ul> <li><u>English subtitles</u></li> <li><u>Mandarin subtitles</u></li> <li><u>Tamil subtitles</u></li> </ul>			
	Bengali subtitles			
	Guide to Workplace Safety & Health Videos			
	Risk Management     WSHC & bizSAFE     WSHC = MizSAFE	NID Video		
	<ul> <li>WSH Framework</li> </ul>			
	Safety@Work Creative Awards Animation Design Past Winners			
	<ul> <li>Gold Award (Life is Short) - 2008</li> <li>Silver Award (Falling Bricks) - 2008</li> </ul>			
	<ul> <li>Bronze Award (The Cleaner) - 2008</li> </ul>			

- Judges' Choice Award (Safety Harness) 2008
- Commendation Award (News Stand) 2008



### A safe and healthy workplace for everyone

Search

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Home | About Us | Publications | News Room | WSH Gallery | Useful Links | Join Us



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	ace Safety-& Health Cou
<u>e</u> ≽ Useful Links	
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Local Partners	
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Local Partners Association of Singapore Marine Industries (ASMI)	

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nc.gov.sg/cms/UsefulLinks/tabid/84/Default.aspx ~ back to top International Links Canadian Centre for Occupational Safety and Health European Agency for Safety and Health at Work Germany: Federal Ministry of Labour and Social Affairs Health and Safety Laboratory - United Kingdom Hong Kong Occupational Safety and Health Council HSE - Health and Safety Commission (Great Britain) - Health and Safety Executive International Labour Organization - Programme on Safety and Health at Work and the Environment (SafeWork) Japan International Center for Occupational Safety and Health Japan International Center for Occupational Safety and Health - Case Studies National Institute for Occupational Safety and Health (NIOSH) - United States OSHA Etools and Products for Compliance Assistance Swedish Work Environment Authority Trade Union Congress - United Kingdom U.S - MedlinePlus (U.S. National Library of Medicine and National Institutes of Health) U.S Department of Labor - Occupational Safety and Health Administration Victorian WorkCover Authority



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## **E-alert on WSH**

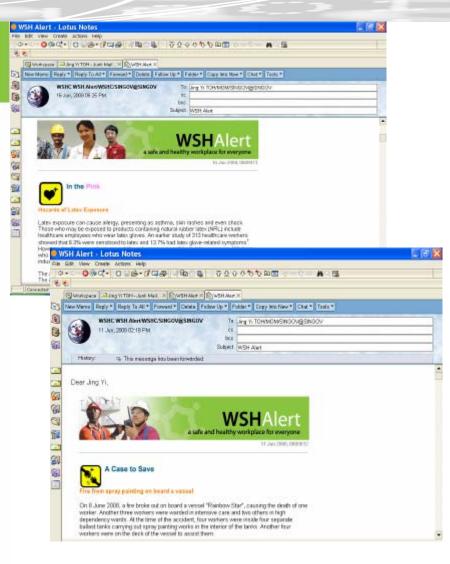


## wshalert a safe and healthy workplace for everyone

#### **BE IN THE KNOW**

The latest updates on Workplace Safety and Health (WSH) issues, industry best practices, WSH statistics, legislation, courses and seminars - BE IN THE KNOW, with WSH Alert.





Actions Help	
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💌 Reply To All 👻 Forward 👻 Delete Follow U	Jp ▼ Folder ▼ Copy Into New ▼ Chat ▼ Tools ▼
IC WSH etin/WSHC/SINGOV@SINGOV	To Sweet Far HO/MOM/SINGOV@SINGOV
1/2009 06:25 PM	bcc
	Subject Flash Fire in Confined Space

### n Confined Space

ent, a team of 6 workers was doing roller painting in a confined space when ccurred. All the workers managed to climb out of the confined space. 4 of sustained burns while 2 others were unhurt. One of the injured workers is to complications arising from inhalational injury and extensive burns.

### of Findings

is revealed that the flash fire was caused by the accumulation of flammable d the use of poorly maintained non-flame proof lighting in the confined preparation of the paint mixture in the confined space had accelerated the n of flammable vapours, which could not be effectively diluted by the forced rovided. There were no established procedures for eliminating the risk of imulation, and for the continuous monitoring of flammable vapour levels. intained flame proof lighting was also not provided.

etails and information, click <u>Here</u> for the Lessons Learnt Case Report es in safety and recommendations are highlighted to prevent similar om happening.





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## WSH Training

- Resources
- Events Calendar 🚿
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- Archives



National Workplace Safety and Health Campaign

National Workplace Safety and Health

The National Workplace Safety and Health (NWSH) Campaign 2009 is three months long this year with a bigger and better spread of programmes. It offers over 100 activities targeting a wide range of stakeholders and industries.

"Safety Starts With Me" continues to be the Campaign theme reinforcing the message that each and every person plays a part in creating safer and healthier workplaces.

### WSH 2018 Photo Mural



This year's Campaign will also feature the new national strategy plan WSH 2018 to help Singapore achieve world class safety standards.

Employers, employees and the public are invited to be a part of WSH 2018. Simply take a photo with a 'Safety Starts With Me' tag and submit to <u>photo@wsh2018.com.sg</u> by 30 June 2009. For more detailed information on how to submit the photo, please click <u>here</u>.

### Launch Event



The Campaign will launch on 28 April 2009, with a Campaign roadshow lasting till 3 May 2009. Our very first 'Safety starts with me' Competition Showcase will also be unveiled at the Campaign launch.

Check out the Roadshow at the Suntec City Tropics Atrium from 1130am to 830pm. See fiver for more details.

<u>Speech</u> by Minister for Manpower, Mr Gan Kim Yong <u>Speech</u> by Chairman WSH Council, Mr Lee Tzu Yang

Winning entries of Safety Starts With Me competition

Creative Story Writing Creative Photography Poster Drawing Video and Short Film 3D Modelling

## Promoting the Benefits of WSH and Recognising Best Practices

### National Workplace Safety & Health (NWSH) Campaign



WSH Council 40-1 comsificonthilition container exhibition



Spot the hazards contest



Ads on-the-move! Buses bearing the shine@work theme and messages





Safety and Health magazine for workers



Large format posters on worksite hoardings

### Recognizing enterprises and individuals with good OSH Practices









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## Leveraging on media to maximize exposure to raise awareness

#### 2 UPFRONT

#### IN CONTINUED ERON PACE ONE

### Safety push zooms in on scaffolds

steel and put together with mental icents, and with wood en planks as working platforms - are set up to pro-vide access to high and hard to reach places like the extertial surfaces of instidues and ships Workers climb on them to carry out facade works like painting, welding, or even jest chatging a light

The Maspower Ministry which regulates workplace soluty and carries out inspec-tions, ways pourly built scaltrids are a key problem. One to four sufficide that its in-species checked in the last the months was moving the guard rails required to long workers from falling. There are also careless

wockers who do not attack their hormones to the sortfolds, a requirement for erervone working above a height of Jun

In construction, about 88 per cent of scaffold deaths Ited after the workers fell thermolyses, and the rost were due to scaffolds collapsing, in shipwords, all the fatal falls occurred after workers

Safety committant Lim Boon Khoon said: "One of the main problems is that workers don't learn how to take care of themselves properly.

Even when they have harmonies, scene morkers tost book them on anywhere instend of at the proper anchor points, which are designed to lake their weight whan they

At Transvert - one of abrant 200 local contractors spectalizing in building seaf-folds — the week-long drill for workers is to onsure that they build the scattelike prop-erty, without falling in the ery, without using a me process, and its executive di-rector. Mr Amathan Wan, He had thought up the military-like drift himself, hased on his national services

And the training stint goes beyond the legal repurement of a five-day throty cam practical course at fuel training schools like the Construction Industry Training Institute

Swedon.

CARELESS: While poorly built acaffelds — each as those missing the guard rails required to keep workers from failing — are a key prior. There are also workers who do not attach their humesues to the structures, a sequiprement for exceptee working above a height of

"This is a very dangerous profession, and classroom that makes safety the responcourses don't give workers enough sense of the heights. heavier ponalties to be imthey need to work at," said posed on people who cause the 29-year-old, who spent accidents Another tough step-that the ministry took was the inhis first loter years at the tarnily owned finn setting ap-

scieffolds alongside his workspection blitz, appropriately dubbed Probe (Programme-Workplace safety has he-Stored Engagement), which it. come a national priority alter started list September by a series of serious worksites concentrating its checks on accelents in recent years. siles more prome to acci-

#### MAJOR CAUSE OF WORKSITE DEATHS

#### Falls from scaffolds caused the death of nearly one in every 10 construction workers in the last four years, while 13 per cent of marine workers who died perished the same way.

pledged to raise Singapore's Over 11 days last month. workplace safety standards the Manpower Ministry into the level of the topmost spectors visited 56 scatloid developed countries by sites and instand 312 firms for 20115 About free in 100,000 infringements, totalling \$64,500, Four of these sites workers die here each year, double the mumber in the safwere slapped with stop work est countries like Britain and

place Salety and Health Act, freese, that first major workwas put it place this March place accident occurred plank-from o scalloid to use diotice@sphema.sg

when a scaffold at a Changi somewhere size, a aibility of all staff, not past communities sile collapsed, anaplepers, and also enables killing a 13-year-old families makes the scaffold da ous in use," he said, worlder and injuring eight His company as others. deaths, but several we Preliminary investigahad been injured. tions showed that the straps

Last December, a that secure a scatteling to a of six scuffoid contract building had been removed together to act up the A without permission, causing and Scattold Industry the collapse. The investigation is proceeding. oution to mise the indisafety standards. Some industry players al-so blame the lack of knowl-Its president, Mr. edge and awareness of those Tan, the director of P Scatfolding and Serv

said the group has been igning up members an has about 50 member sturies of the industry Its first major activ seminar to belp in players understand the pproach taken by th

who actually use the scafthurstat. Manpower Ministr folds: namely the rasis conmusicos: of workplay inactory and their worksing Ty and health Ho Son Main contractor Kimly spoke of the section at a Construction's sensor project manager Mr T.J. Chao aniad ind the lact that the is itself was taking the la how past accidents at his firm "It's more effective were due to workers' carethe Government tellin what to do." he ba Stratts Times afterway

人力影響家人前(前) 所许辅令的电洗煤:接续

	唐田田=祝道	小可能扩至 人力與在去年八九月	
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	構成大加斯省安全及打夺 工业合作计划支持推制行 式封接。在网站其地工师 他工厂的即业安全及工工 把行来的式载量。并对理 特表描述物符,针过和转 法成文平影等。长进有限	あ、 あた山道 - 本地注意 内裁加索制度有100至高 ( 物金約248月年初25-000 市式内容的。 人力運動量人気得大 制金加速用用加速中的合 高超(2000)(地震、)(時	大学,其他教育的发展的 建筑、同门、系统工人的 中起来来方他们是希望的 等。"
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#### MOM takes new tack to beef up work safety 21 Mar '06, ST, pa. HS

High-risk workplaces it is focusing on this year: metalworking factories, shipyards

By DARTLLOO

hilling trues begins or partiag in-terest or machiness. The Massive of Mass for Man-frontient Proton of Mass for Man-there are a second or and darking sensitive devices and these solutions - main and and and darking sensitive devices and these solutions - main and solutions whether - main and solutions - main solutions - main and solutions - main and solutions - main solutions - main and solutions - main and solutions - main solutions - main and solutions - main and solutions - main solutions - main and solutions - main and solutions - main solutions - main and solutions - main and solutions - main and solutions - main and solutions - main solutions - main and solutions - m IT'S the shippards and randomly ing factorias' turn to ensure sales working conditions after the satax information pathered from part accidents reported to identify high-risk score and factor in attercontraction trailertry last your. The Manpawer Ministry (MOM) younday lauched a new programme, dabbad Frohe (Pro-gramme-Based Engagement), to protect workers from dangers like

tion an thora. tion on them. The MCM will then work ha-help prepare these affected indus-try players of up acceptable size. fords of behaviour, Mr Gao and,

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Taugher actions against work- sambaritant can ap

working factories here exploring about 80,000 workers, and used of these workers work as heavy takty isste by 2015. About five out of a machinery to produce ractal parts for various products. 100,000 workers are killed at the wedeplace here every your. The new Workplace Salety and Haulth Act, which came into forest

the month, imposes heavier peralities for sality violations. A new multiple (www. mon pov.ap/import) was also

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rares to halve the workplace in

for various products. The industry has the worst where recent among all general lectories, centriburing to about one three of all build accidents within the sector in the hot loar react.



# **Information Sharing and WSH promotion**

- MOM Website
- WSH Council Portal



MINISTRY OF MANPOWER

- eAlerts on WSH (WSH Alerts)
- National WSH Campaign
- Leveraging on media to heighten awareness of WSH issues
- WSH Outreach

## Making safety and health a way of life



# Raise awareness of WSH and build capabilities

Seminars, workshops, conferences and exhibitions, spot the hazards contest

Outreach to workers Road shows, dormitory visits and collaterals in different languages

Promote WSH culture in all Singaporeans

National Workplace Safety and Health Campaign





# **Outreach Activities**

## **HOME = HOpe + MEmory**

# Large format posters installed on worksite hoardings





### Workers reading Safety and Health newsletter (magazine)

# Ads on-the-move! Buses bearing the shine@work theme and messages



For more info <a href="http://app.wshc.gov.sg/cms/Publications/tabid/81/Default.aspx">http://app.wshc.gov.sg/cms/Publications/tabid/81/Default.aspx</a>

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- Archives

### WSH 2018

#### Workplace Safety and Health 2018



Minister for Manpower, Mr Gan Kim Yong, launched "WSH 2018: a National Strategy for Workplace Safety and Health for Singapore" during the National WSH Campaign in April 2009. WSH 2018 will help Singapore work towards the challenge set by Prime Minister Lee Hsien Loong for MOM and the industry-led Workplace Safety and Health Council (WSHC). The target, to bring down the national fatality rate to less than 1.8 per 100,000 workers by 2018, is to achieve one of the best safety records in the world.

The strategy to achieve sustained improvements in WSH performance

A national, strategic and long term approach is vital for Singapore to achieve sustained, continuous improvement in WSH standards. Towards attaining this objective, the WSH 2018 was co-drafted by the WSHC and the Ministry of Manpower (MOM). WSH 2018 spells out the national vision, the strategic outcomes and strategies to achieve the 2018 vision. It aims to synergise the efforts and resources of all stakeholders to achieve the vision of "A safe and healthy workplace for everyone; and a country renowned for best practices in workplace safety and health".

#### The strategic outcomes are:

- a) The reduction in WSH incident rates;
- b) Workplace safety and health is an integral part of business;
- c) Singapore is renowned as a Centre of Excellence for WSH; and
- d) A progressive and pervasive WSH Culture.





## Towards a Safe & Healthy Workplace For Everyone

Visit MOM web site at <u>www.mom.gov.sg/oshd</u> Visit WSH Council web site at <u>www.wshc.gov.sg</u>



### **Presenter Contact Details :**

Dr Ho Sweet Far Tel: +65 68765311 e-mail: ho\_Sweet\_far@mom.gov.sg